Scotch® High Performance Filament Tape 8981

Product Data Sheet

Updated : July 2000 Supersedes : February 1999

Product Description

A high performance tape reinforced along its length with continuous glass yarn filaments which gives the tape very high tensile strength and excellent nick resistance.

The transparent ScotchPar[™] backing provides excellent abrasion, moisture and scuff resistance. The adhesive is an aggressive packaging adhesive specifically formulated to provide balanced performance, having both high adhesion and long term holding power.

Physical Properties Not for specification purposes	Adhesive Type	Pressure Sensitive Solvent Natural Rubber Resin
	Backing	ScotchPar™ Polyester Film
	Reinforcement	Glass Yarn
	Total Thickness	150 micron
	Colour	Transparent
	Storage Conditions	Store behind present stock, in a clean dry place. Temperature of 64 - 70°F (18-21°C) & 40-50% Relative Humidity are recommended. Under correct storage conditions the tape maintains its characteristics for one year (shelf life). Rotate your stock.

Application

An extensive line of application equipment including hand held manual dispensers and semi-automatic L-Clip applicator, the 3M Matic[™] S-857 is available.

Application of 8981 is most easily accomplished at room temperature. At colder temperatures, approaching 32°F (0°C), the adhesive becomes more firm.

Once applied, 8981 performs well throughout the normal temperature ranges typically encountered by packaged products in shipping and storage environments.

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main requirements

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Performance Characteristics Not for specification purposes	Adhesion to Steel AFERA 4001	7.6 N/10 mm
	Tensile Strength AFERA 4004	665.5 N/10mm
	Elongation at Break AFERA 4005	3 %

Features/Advantages/ Benefits	Features	Advantages	Benefits
2010110	 Scotchpar[™] Backing 	Abrasion Resistant	 Good protection of filaments and adhesive
	Glass Reinforcement	Moisture Resistant	to provide longer package life.
	Translucent	Good Handling	
	Adhesive Characteristics	 Printable by the Print Seal[™] Process 	 Assures maximum package performance for limited outdoor use
	Meets PPP-T-97E Type II Class B and CID A-A-	High Tensile Strength	 Saves time through ease of dispensing and
	1687B and ASTM D5330 Type II	 Allows printing and illustrations to be seen 	handling
	0004 is usedueed in an	through the tape	Provides advertising,
	 8981 is produced in an ISO9002 certified manufacturing facility. 	High Shear Adhesion	warning, and labelling capability
	0,	Good Initial Adhesion	 Less tape needed at lower cost applications
		Excellent ageing	where high tensile strength is one of the

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Features/Advantages/ Features Benefits Advantages

Benefits

- Good display of artwork and important messages
- Excellent holding under wide range of application conditions with minimum amount of tape
- Holds instantly with minimum rubdown.
- Boxes remain securely closed through normal warehouse time cycles.

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Values presented have been determined by standard test methods and are average values not to be used for specification purposes. Our recommendations on the use of our products are based on tests believed to be reliable but we would ask that you conduct your own tests to determine their suitability for your applications.

This is because 3M cannot accept any responsibility or liability direct or consequential for loss or damage caused as a result of our recommendations.



Tapes & Adhesives

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