# productinformation

# tesa<sup>®</sup> 4914 Double-sided non-woven tape with differential adhesive

tesa<sup>®</sup> 4914 is a translucent double-sided self-adhesive tape consisting of a non-woven backing and a tackified acrylic adhesive with lower coating weight on the open side.

tesa® 4914 features especially:

- Open side: lower adhesion level
- Easier removal while tearing the bond apart from the original surface even after exposure to demanding environmental conditions
- Covered side: higher adhesion level
- Foamed adhesive coating with high initial tack
- Excellent performance on rough surfaces

# Main Application

- Mounting of car roof linings in car production
- Lamination of foamed materials in combination with smooth materials on the open side

## Technical Data

- Backing material
- Color

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- Total thickness
- Type of adhesive
- Elongation at break
- non-woven translucent 250 µm tackified acrylic
- 3 %

Tensile strength

- Type of liner
- Colour of liner
- Thickness of liner
- Weight of liner

8 N/cm PE red 80 μm 92 g/m<sup>2</sup>

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#### For latest information on this product please visit <u>http://l.tesa.com/?ip=04914</u>

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great to work with

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### Adhesion to

	Steel (initial)	7.0 N/cm	<ul> <li>Steel (after 14 days)</li> <li>7.8 N/cm</li> </ul>
	Steel (covered side, initial)	8.2 N/cm	<ul> <li>Steel (covered side, after 14 days)</li> <li>9.3 N/cm</li> </ul>
	ABS (initial)	5.6 N/cm	<ul> <li>ABS (after 14 days)</li> <li>7.7 N/cm</li> </ul>
	ABS (covered side, initial)	7.6 N/cm	<ul> <li>ABS (covered side, after 14 days)</li> <li>7.6 N/cm</li> </ul>
	Aluminium (initial)	5.2 N/cm	<ul> <li>Aluminium (after 14 days)</li> <li>6.3 N/cm</li> </ul>
	Aluminium (covered side, initial)	7.8 N/cm	<ul> <li>Alu (covered side, after 14 days)</li> <li>8.0 N/cm</li> </ul>
	PC (initial)	5.8 N/cm	<ul> <li>PC (after 14 days)</li> <li>7.4 N/cm</li> </ul>
	PC (covered side, initial)	8.1 N/cm	<ul> <li>PC (covered side, after 14 days)</li> <li>8.2 N/cm</li> </ul>
	PE (initial)	3.2 N/cm	<ul> <li>PE (after 14 days)</li> <li>3.4 N/cm</li> </ul>
	PE (covered side, initial)	4.2 N/cm	<ul> <li>PE (covered side, after 14 days)</li> <li>5.3 N/cm</li> </ul>
	PET (initial)	4.8 N/cm	<ul> <li>PET (after 14 days)</li> <li>6.2 N/cm</li> </ul>
	PET (covered side, initial)	7.8 N/cm	<ul> <li>PET (covered side, after 14 days)</li> <li>7.9 N/cm</li> </ul>
	PP (initial)	4.6 N/cm	<ul> <li>PP (after 14 days)</li> <li>4.4 N/cm</li> </ul>
	PP (covered side, initial)	5.6 N/cm	<ul> <li>PP (covered side, after 14 days)</li> <li>6.5 N/cm</li> </ul>
	PS (initial)	5.8 N/cm	<ul> <li>PS (after 14 days)</li> <li>7.4 N/cm</li> </ul>
	PS (covered side, initial)	8.1 N/cm	<ul> <li>PS (covered side, after 14 days)</li> <li>8.2 N/cm</li> </ul>
	PVC (initial)	4.8 N/cm	<ul> <li>PVC (after 14 days)</li> <li>7.7 N/cm</li> </ul>
•	PVC (covered side, initial)	7.8 N/cm	PVC (covered side, after 14 days)     7.8 N/cm

## Properties

:	Temperature resistance short term Temperature resistance long term	140 °C 80 °C	2	Softener resistance Static shear resistance at 23°C
-	temperature resistance long term	80 C	-	
	Tack	•••		Static shear resistance at 40°C
•	Ageing resistance (UV)	•••		
•	Humidity resistance	•••		
-	Resistance to chemicals	•••		
Ev	aluation across relevant tesa <sup>®</sup> assortment:	• • • • verv good	•	egood e medium e low

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