

A visual workplace is a productive and safe workplace.

5S: Transform Your Workplace

The 5S visual management system makes it easy to ensure your workplace is more organised, efficient, productive and safer.

The 5S system first analyses your workspace and removes unnecessary items. From there, it organises essential items and efficiently cleans and maintains the workspace. Best of all, these steps quickly become part of your organisation's daily routine.

Visual cues are a vital part of a successful 5S program. They help you communicate information to employees using colour-coding, labelling and floor markings.

Floor markings help employees recognise work cell boundaries, areas requiring special caution and locations for public spaces, such as bathrooms, break rooms and recycling bins.

Get started with the 5S system today—and begin transforming your workplace with 3M™ Vinyl Tape 5S Colour Coding Starter Pack.



- 1. Sort:** Retain only the items and procedures necessary to do the job.
- 2. Straighten:** Ensure each item is kept in a designated place.
- 3. Shine:** Maintain clean and organised spaces.
- 4. Standardise:** Define standards for workspaces and procedures.
- 5. Sustain:** Keep up with established standards and procedures.

When implementing 5S at your facility think flexibility, think durability, think efficiency, think 3M.

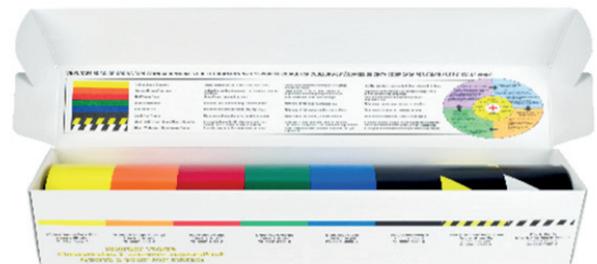
3M™ Vinyl Tape 5S Colour Coding Starter Pack

A convenient pack of colour coding vinyl tapes to help implement the 5S system by providing floor marking and safety identification.

The included 3M™ Vinyl Tapes and 3M™ Safety Stripe Tapes come in a variety of bright colours that are locked into the vinyl for permanent high visibility. Perfect for lane marking, hazard and safety marking of floors, loading docks, shipping areas and warehouses.

When compared to painting, 3M™ Vinyl Tapes and 3M™ Safety Stripe Tapes are easy to apply and compared to other tapes provides clean removal; meaning minimal downtime of the production area and increasing staff productivity.

	Yellow	Aisles, walk-ways and traffic lanes, work cells
	Orange	Material or product inspection or temporary storage locations
	Red	Safety/first aid, defect/scrap area, red tag area
	Green	Materials and manufacturing, finished goods
	Blue	Materials and manufacturing, raw materials
	Black	Materials and manufacturing, work in progress
	Black/Yellow	Areas of potential health risks, extra caution needs to be taken
	Black/White	Areas to stay out of for operational purposes



- ▶ Colours are locked into the vinyl helping to maintain its vibrant colour and reduce rework
- ▶ Durable vinyl backing resists abrasion, scuffing, moisture, weathering acids and alkaline chemicals for long life
- ▶ 3M™ pressure-sensitive rubber adhesive sticks on contact to just about any surface for fast application with no drying, or clean-up
- ▶ Flexible construction stretches and conforms to curved surfaces and around corners for a reliable tight fit

Description	Size/Roll	Rolls/Box
3M™ Vinyl Tape 5S Colour Coding Starter Pack <ul style="list-style-type: none"> ▶ 6 rolls 3M™ Vinyl Tape 471 (yellow, orange, red, green, blue, black) ▶ 1 roll 3M™ Safety Stripe Tape 5700 black/white ▶ 1 roll 3M™ Safety Stripe Tape 5702 black/yellow 	2 in. x 36 yd	8

For more information tel: 0870 60 800 50