productinformation

tesa® 62934

Double-sided PE-foam mounting tape

tesa® 62934 is a double-sided PE-foam tape for constructive mounting applications. It consists of a highly conformable PE-foam backing and a tackified acrylic adhesive.

Product benefits:

- Versatile adhesive for high immediate adhesion on numerous substrates
- High ultimate adhesion level for a secure bonding performance
- UV, water and ageing resistant
- Compensates for differing thermal expansion of dissimilar materials
- High immediate bonding strength even at low bonding pressure
- Very good cold shock absorbtion

Main Application

- Decorative aluminium cover screens on brown goods
- Doorhandles in kitchen furniture
- Moulded plastic parts
- Mirrors and coloured glass panels

Technical Data

	Backing material	PE foam		Type of adhesive	tackified acrylic
•	Color	black/white	•	Elongation at break	250 %
•	Total thickness	800 μm	•	Tensile strength	8 N/cm

Adhesion to

•	Steel (initial)	17.0 N/cm	•	Steel (after 14 days)	17.0 N/cm
•	ABS (initial)	17.0 N/cm		ABS (after 14 days)	17.0 N/cm
•	Aluminium (initial)	17.0 N/cm		Aluminium (after 14 days)	17.0 N/cm
•	PC (initial)	15.0 N/cm		PC (after 14 days)	17.0 N/cm
•	PE (initial)	2.7 N/cm		PE (after 14 days)	2.8 N/cm
•	PET (initial)	12.5 N/cm		PET (after 14 days)	17.0 N/cm
•	PP (initial)	2.8 N/cm		PP (after 14 days)	5.5 N/cm
•	PS (initial)	15.0 N/cm		PS (after 14 days)	17.0 N/cm
•	PVC (initial)	17.0 N/cm		PVC (after 14 days)	17.0 N/cm

For latest information on this product please visit http://l.tesa.com/?ip=62934

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Properties

Temperature resistance short term	80 °C	 Humidity resistance 	••••
Temperature resistance long term	80 °C	 Softener resistance 	• •
Tack	• • •	 Static shear resistance at 23°C 	• • •
Ageing resistance (UV)	• • •	 Static shear resistance at 40°C 	• • •

Evaluation across relevant tesa® assortment: ••• very good •• good • medium • low

Additional Information

Liner variants:

PV0 brown glassine paper (71 μ m) PV14 white PE-coated paper (120 μ m) PV10 red filmic liner (120 μ m)

tesa® 62934 has been tested by TÜV Rheinland, Germany. The test confirms the longterm adhesion performance after IEC 61215 / 61646 climate tests and a 85°C temperature resistance. (TÜV report number 21209595).

Peel Adhesion:

- immediate: foam splitting on Steel, Aluminium, ABS
- after 14 days: foam splitting on Steel, Aluminium, ABS, PC, PS, PET, PVC