

## tesa® 92111 HiP – High initial Performance

1.1 mm double-sided foam tape for LSE surfaces: plastic to plastic application in automotive interior

tesa® 92111 HiP is a deep black double-sided foam tape for mounting interior plastic parts. This single-layer designed product provides its high performance on LSE plastics right after application without any surface pre-treatment. Its high-performance LSE adhesive creates an outstanding and secure bond to typical automotive attachment parts made of LSE (like PP and PP/EPDM) and MSE (like ABS, PA, or PC). tesa® 92111 HiP shows low VOC properties to meet automotive interior requirements and assures a reliable bond in the temperature range from -30°C to 100°C that is requested for interior applications.

tesa® 92111 HiP optimally absorbs and compensates dynamic and static stress. Its pull force resistance and shear force resistance even on demanding LSE surfaces is outstanding and provides a secure bond in changing temperature conditions. tesa® 92111 HiP is suitable for sealing requirements in terms of air and humidity permeability.

tesa® 92111 HiP is also available in 0.5 mm and 0.8 mm thicknesses.

### Main features:

- High initial bonding performance on LSE plastics (e.g.: PP) without any pre-treatment
- Superior bonding performance right after application
- Low VOC (acc. GB 27630) – no critical substances detectable
- Deep black color for enhanced appearance and design flexibility
- High humidity and age resistance
- Very good sealing properties
- Efficient and robust application

LSE: Low surface energy

MSE: Medium surface energy

## Main Application

tesa® 92111 HiP is suitable for a wide range of plastic to plastic applications. To ensure the highest performance possible, our aim is to fully understand your application (including the substrates involved) in order to provide the right product recommendation.

### Example applications are:

- Mounting of plastics in interior systems (e.g.: inner doors, cockpits, steering wheels, consoles and decorative trims, etc.)
- Mounting of plastic attachment parts in interior and exterior (e.g.: sensors, cameras, emblems and lightweight attachments, etc.)
- Mounting of plastics in automotive electronics modules (e.g.: display in comfort and infotainment systems, ambient lighting, etc.)
- Loudspeaker Housing

For latest information on this product please visit <http://l.tesa.com/?ip=92111>

tesa® products prove their impressive quality day in, day out in demanding conditions and are regularly subjected to strict controls. All technical information and data above mentioned are provided to the best of our knowledge on the basis of our practical experience. They shall be considered as average values and are not appropriate for a specification. Therefore tesa SE can make no warranties, expressed or implied, including, but not limited to any implied warranty of merchantability or fitness for a particular purpose. The user is responsible for determining whether the tesa® product is fit for a particular purpose and suitable for the user's method of application. If you are in any doubt, our technical support staff will be glad to support you.

## tesa® 92111 HiP – High initial Performance

1.1 mm double-sided foam tape for LSE surfaces: plastic to plastic application in automotive interior

### Technical Data

▪ Color	black	▪ Type of adhesive	performance
▪ Total thickness	1100 µm	▪ Colour of liner	polymer foam transparent

### Adhesion to

▪ Steel (initial)	35.0 N/cm	▪ Steel (after 3 days)	39.0 N/cm
▪ ABS (initial)	28.0 N/cm	▪ ABS (after 3 days)	33.0 N/cm
▪ PP (initial)	29.0 N/cm	▪ PP (after 3 days)	40.0 N/cm
▪ Pull force z-direction PP (initial)	111.0 N/cm <sup>2</sup>	▪ Pull force z-direction PP (3 days)	144.0 N/cm <sup>2</sup>
▪ Pull force z-direction ABS (initial)	114.0 N/cm <sup>2</sup>	▪ Pull force z-direction ABS (3 days)	150.0 N/cm <sup>2</sup>

### Properties

▪ Suitable for die cutting	yes	▪ Static shear resistance	● ● ● ●
▪ Humidity Sealing	● ● ● ●	▪ Low VOC	● ● ● ●
▪ Ageing resistance (UV)	● ● ●		

Evaluation across relevant tesa® assortment: ● ● ● ● very good ● ● ● good ● ● medium ● low

### Additional Information

According to VDA278 analysis, our tesa® 92111 HiP tape does not contain any single substances restricted by the drafted GB regulations (China) or the indoor concentration guideline by Health, Labour and Welfare Ministry (Japan).

For latest information on this product please visit <http://l.tesa.com/?ip=92111>

tesa® products prove their impressive quality day in, day out in demanding conditions and are regularly subjected to strict controls. All technical information and data above mentioned are provided to the best of our knowledge on the basis of our practical experience. They shall be considered as average values and are not appropriate for a specification. Therefore tesa SE can make no warranties, expressed or implied, including, but not limited to any implied warranty of merchantability or fitness for a particular purpose. The user is responsible for determining whether the tesa® product is fit for a particular purpose and suitable for the user's method of application. If you are in any doubt, our technical support staff will be glad to support you.