

**Brand: Grade 240 = 3WAY REINFORCED.**

**PERFORMANCE SPECIFICATIONS:**

<b>Tensile:</b>	M.D. 58# - 68# C.M.D. 27# - 33#
<b>Oven Delam/Stain:</b>	@120 Degrees F--nil
<b>Bonding time:</b>	Maximum working time (initial full fiber tear) - 30

**CONSTRUCTION:**

<b>Caliper:</b>	6.0 mils - 6.8 mils (average 6.4 mils)
<b>Top Sheet:</b>	23# Basis MG Natural, or 25# MF Bleached
<b>Bottom Sheet:</b>	28# Basis MG Natural
<b>MD Reinforcement:</b>	(1-1-1-1-1) 75 Fiberglass on 1½ centers
<b>CMD Reinforcement:</b>	(1-1-1) 150 Fiberglass on 1.25" centers at 37 Degree Angle
<b>Remoistenable Adhesive:</b>	Chemically grafted modified starch base
<b>Laminating Adhesive:</b>	High melt index Polypropylene Based Co-Polymer
<b>Laminating Paper:</b>	100% Sulfate pulped virgin fiber Kraft